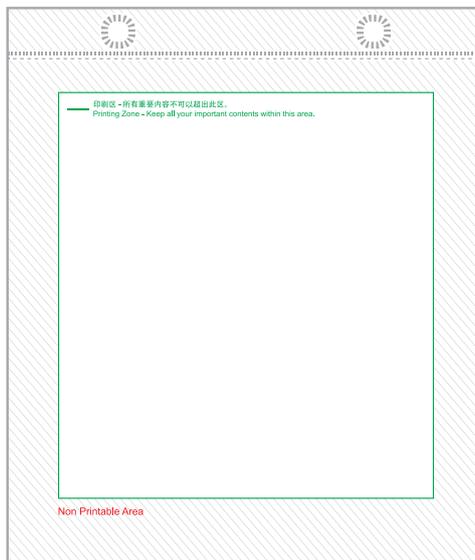


**NON-WOVEN BAG**

**Product Size Template**

Please always download **Product Size Template** to ensure error free from use the wrong size to design.

Model	Bag Size (Width x Height x Depth)	Printable Area (Width x Height)
WN-B5	200 x 230 x 80	150 x155
WS-A4	280 x 330 x 80	230 x 250
WS-A3P	350 x 350 x 100	300 x 270
WS-A3L	420 x 320 x 100	370 x 240
WH-A4	280 x 330 x 80	220 x 240



**Important:**

1. Keep all important details inside the Printable Area.
2. Artwork must be followed to our Printing guideline. Please ensure all the artwork is following to our requirement.
3. When converting artwork to PDF format, delete all guidelines in the Product Size Template
4. You will need to submit **1 PDF file only**. Artwork must saved in latest format of Adobe Acrobat Document (.pdf)

**File Preparation**

Page Arrangement for:

**1 Side Printing**

Page 1: Front

**2 Sides Printing**

Page 1: Front

Page 2: Back

■ Artwork Precaution

Please refer our **Printing guideline** below to make sure your artwork is prepare correctly.  
**Exc card will NOT held any responsibility for the artwork prepared which does not follow the printing guideline.**

■ Artwork

1. 4C Printing : Vector & JPEG (minimum 300dpi for JPEG format)
2. 1C Printing : Vector only, solid color and without any tint or gradient fill.

■ Font

1. Font size must be not smaller than **4mm**

Example:



2. Font thickness must be at minimum for :

Example:

Normal Printing	Reverse Printing

■ Line

1. Line Thickness must be at minimum for :

Example:

Normal Printing	Reverse Printing

■ Other

**For 1C Printing**

- i. Please add additional **0.2mm** for each measurement if the printing color is White color
- ii. Individual Font and Line color must be in **ONE COLOR** only, to avoid wording blurry problem.

**For 4C Printing**

- i. For Black color: C30%, M30%, Y30%, K max 80%
- ii. For other color: CMY no limitation, K max 80%

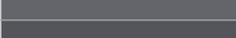
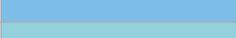
**Important Notes for 4C Printing:**

Printing on non-woven in general is significantly different than printing on paper. It is using heat to transfer the artwork on the material.

The print output couldn't exactly same as the artwork you have submitted through online due to heat transfer technology, the product outcome will be slightly grainy, darker or lighter and the resolution couldn't 100% clear as the screen preview. While lighter shades outcome might appear lighter or less visible compare to screen artwork.

**Artwork Color Conversion (For 1C Printing Only)**

Please refer table below for color which needed to be fill up when preparing artwork.

Colour	Code	Palettes
CMYK	K100	
	White (CMYK = 0)	
Pantone Solid Coated	Cool Gray 7 C	
	Cool Gray 8 C	
	Cool Gray 10 C	
	Cool Gray 11 C	
	4655 C	
	7589 C	
	7533 C	
	7518 C	
	498 C	
	2111 C	
	2380 C	
	648 C	
	2141 C	
	629 C	
	2382 C	
	2145 C	
	326 C	
	360 C	

Colour	Code	Palettes
Pantone Solid Coated	361 C	
	2291 C	
	7741 C	
	7732 C	
	7735 C	
	YELLOW C	
	YELLOW 012 C	
	137 C	
	1645 C	
	185 C	
	1795 C	
	1797 C	
	230 C	
	231 C	
	232 C	
	7647 C	
	2046 C	
	2072 C	
	2665 C	