



**PRODUCT SPECIFICATION - Saddle Stitching (Staple Binding) / Perfect Binding**

Size (Close Size - mm)	Orientation	Paper Type (Cover & Content)	Print Colour & Print Side	Finishing		Quantity (Books)	Process Days (excluding order day & receive day)
				Cover & Content			
				Compulsory	Optional		
<b>Standard</b> <b>A4</b> (210mm x 297mm) <b>A5</b> (148mm x 210mm)	<b>Portrait</b> A4 A5  <b>Landscape</b> A4 A5	<b>Saddle Stitch (Staple Binding) / Perfect Binding</b> Cover: Gloss Art Card 250gsm Content: Simili 80gsm / 100gsm : Gloss Art Paper 100gsm / 128gsm / 150gsm  <b>Saddle Stitch (Staple Binding)</b> Cover + Content: Simili 80gsm Cover + Content: Simili 100gsm Cover + Content: Gloss Art Paper 100gsm Cover + Content: Gloss Art Paper 128gsm Cover + Content: Gloss Art Paper 150gsm Cover + Content: Gloss Art Card 250gsm	<b>Cover</b> <i>(only for art card 250gsm)</i> 4C + 0 (1 side) 4C + 4C (2 sides)  <b>Content / Cover* + Content</b> 4C + 4C (2 sides)  <i>*Applicable only for same paper material.</i>	<b>Colour Protective Finishing</b> <b>Choose either one:</b> <b>(Only for Gloss Art Card 250gsm ** : 1 side / 2 sides)</b> Gloss Lamination Matte Lamination UV Varnish <b>(Perfect Binding only applicable for 1 side Lamination / UV Varnish)</b>  <b>**When choosing 2 sides printing with 1 side colour protective finishing, Gloss Water-based Varnish will be applied on the other side of the product for free, without additional process day.</b>	<b>Spot UV (Front) / (Both)</b> (Available for Gloss Art Card 250gsm with Matte Lamination only)  <b>Hot Stamping</b> - 1 side only (Front) - 6 colours available : Gold, Silver, Green, Black, Blue & Red - Max 2 colours Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	300 500 1,000 2,000 3,000 4,000 5,000 8,000 10,000	<b>Saddle Stitch Normal Order / + Matte / Gloss Lamination</b> Qty 300 - 5,000 : 3 days Qty 5,001 - 10,000: 4 days  <b>Perfect Binding Normal Order / + Matte / Gloss Lamination</b> Qty 300 -1,000 : 3 days Qty 1,001 -5,000 : 4 days Qty 5,001 -10,000 : 5 days  <b>Order with Spot UV / Hot Stamping / Both</b> Add 1 days

Remarks : 1. \* For Saddle Stitching, Art Card 250gsm with Spot UV, compulsory to apply 2 sides Matte Lamination when ordering :  
 Size A5 Portrait - quantity 2000 books and below.  
 2. For Paper Type, Finishing and Pages Combination Table, please refer page 4.



PRODUCT SPECIFICATION

Size (Close Size - mm)	Orientation	Paper Type (Cover & Content)	Print Side	Print Colour	Finishing				
					Cover		Content		
					Compulsory	Optional	Compulsory	Optional	
<b>Standard</b> <b>A4</b> (210mm x 297mm) <b>A5</b> (148mm x 210mm) <b>A6</b> (105mm x 148mm) <b>B5</b> (176mm x 250mm)	<b>Portrait</b> A4 A5 A6 B5	<b>Simili Paper</b> - 80gsm - 100gsm  <b>Gloss Art Paper</b> - 80gsm - 100gsm - 128gsm - 150gsm  <b>Matte Art Paper</b> - 100gsm - 130gsm - 150gsm  <b>*Gloss Art Card (2 sides coated)</b> - 230gsm - 250gsm  <b>*Gloss Art Card only applicable for 4C printing.</b>	<b>Cover</b> 1 side / 2 sides  <b>Content</b> 2 sides	<b>Cover</b> 1C + 0 1C + 1C <b>Content</b> 1C + 1C  <b>Cover</b> 2C + 0 2C + 2C <b>Content</b> 1C + 1C 2C + 2C  <b>Cover</b> 4C + 0 4C + 4C <b>Content</b> 1C + 1C 2C + 2C 4C + 4C	<b>Colour Protective Finishing</b> Choose either one: <b>(only for card : 1 side / 2 sides)</b> Gloss Water-based Varnish / UV Varnish / Gloss Lamination / Matte Lamination  <b>**When choosing 2 sides printing with 1 side colour protective finishing, Gloss Water-based Varnish will be applied on the other side of the product for free, without additional process day.</b>	<b>Gloss Art Paper 150gsm</b> (1 side / 2 sides) Gloss Water-based Varnish / UV Varnish / Gloss Lamination / Matte Lamination  <b>Matte Art Paper 150gsm</b> (1 side / 2 sides) Gloss Lamination / Matte Lamination  <b>Spot UV (Front)</b> Matte Lamination on Front is required (1 side only)  <b>Hot Stamping</b> - 1 side only (front) - 6 colours available: Gold, Silver, Green, Blue, Black, & Red - Max. 2 colours  Area Size: 1) 90mm x 30mm 2) 90mm x 70mm 3) 95mm x 206mm 4) 101mm x 144mm 5) 144mm x 206mm 6) 194mm x 206mm 7) 206mm x 294mm	<b>Folded &amp; Saddle Stitch (Staple Binding)</b>  <b>Colour Protective Finishing</b> Choose either one: <b>(only for card : 2 sides)</b> Gloss Water-based Varnish UV Varnish Gloss Lamination Matte Lamination	<b>Gloss Art Paper 150gsm / Matte Art Paper 150gsm</b> (2 sides) Gloss Lamination / Matte Lamination  <b>Gloss Art Paper 150gsm</b> (2 sides) Gloss Water-based Varnish / UV Varnish	
									<b>Landscape</b> A4 A5



PRODUCT SPECIFICATION

Process Days (excluding order day & receive day)		Pages (including cover)
Binding Type	Normal order + Gloss Lamination / Matte Lamination / UV Varnish / Water-based varnish	
Saddle Stitching	100 - 5,000 books	3 working days
	5,001 - 25,000 books	4 working days
	25,100 - 50,000 books	5 working days
	50,100 - 100,000 books	6 working days
Perfect Bind (Softcover)	300 - 1000 books	3 working days
	1001 - 5,000 books	4 working days
	5001 - 10,000 books	5 working days
All type of Binding type	<b>Additional Artistic Finishing of Spot UV / Hot Stamping</b>	
	100 - 25,000 books	Additional 1 working day
	25,100 - 50,000 books	Additional 2 working days
	50,100 - 100,000 books	Additional 3 working days
<b>Quantity* (books)</b> 100 - 100,000 booklets Incremental quantity is 100 books (ie: 100, 200, 300, 400, 500, 600, 700, ...etc)	<b>How to Calculate Process Days?</b> 1. Process Day = Quantity Process Day + Finishing Process Day 2. When choosing more than 1 finishing, the finishing that require the most number of days, will be the amount of days to add to delivery.  Example: You order 50,000 books with Matte Lamination + Spot UV on Cover, UV Varnish on Content.	<p>8 pages (2 sheets - open size)</p> <p>12 pages (3 sheets - open size)</p> <p>16 pages (4 sheets - open size)</p> <p>20 pages (5 sheets - open size)</p> <p>24 pages (6 sheets - open size)</p> <p>28 pages (7 sheets - open size)</p> <p>32 pages (8 sheets - open size)</p> <p>36 pages (9 sheets - open size)</p> <p>40 pages (10 sheets - open size)</p> <p>80 pages (20 sheets - open size)</p> <p>You can go up to a maximum of 80 pages</p>
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 10px; margin-right: 10px;"> <b>Quantity Process Day</b> 6 Days         </div> <div style="margin: 0 10px;">+</div> <div style="border: 1px solid black; padding: 10px; margin-right: 10px;"> <b>Finishing Process Day</b>            (Require the most number of days)  <b>0 Days</b>            (Gloss Lamination = 0 day,            Spot UV = 2 days,            UV Varnish = 0 days &amp;)         </div> <div style="margin: 0 10px;">=</div> <div style="border: 1px solid black; padding: 10px;"> <b>Process Day</b> 8 Days         </div> </div>		
		<p><b>To see pages available please refer to Paper Material, Finishing and Pages Combination Table (Page 4)</b></p>

- Remarks :**
- When choosing 1 side finishing for cover, the finishing will be applied on outer side of cover.
  - Hot Stamping pressure may leave a stamping mark on the back of paper (cover). Hence, members shall notice this risk and EXCARD shall not be held responsible for the stamping mark on the back.
  - All booklet will be folded and centre stitched with 2 staples.
  - To calculate your delivery days, please refer to **Delivery Schedule** at our website.

Paper Type, Finishing & Pages Combination Table



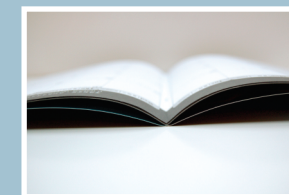
LITHO-OFFSET **BOOKLET - BEST SELLER or STANDARD** PRODUCT SPECIFICATION

Size (close Size - mm)	Cover	Content	Saddle Stitching Pages (including cover)		Perfect Binding Pages (excluding cover)		
			Content Without Finishing	Content With Finishing (Gloss / Matte Lamination, Gloss Water-based Varnish, UV Varnish)	Content Without Finishing		
Standard	Simili Paper 80gsm	Simili Paper 80gsm	8 - 80	-	-		
	Simili Paper 100gsm	Simili Paper 80gsm	8 - 72	-	-		
		Simili Paper 100gsm	8 - 64	-	-		
	Gloss Art Paper 80gsm	Gloss Art Paper 80gsm	8 - 80	-	-		
	Gloss Art Paper 100gsm	Gloss Art paper 80gsm , 100gsm	8 - 96	-	-		
	Gloss Art Paper 128gsm		Simili Paper 80gsm	8 - 72	-	-	
			Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	
			Gloss Art Paper 128gsm	8 - 72	-	-	
	Gloss Art Paper 150gsm		Simili Paper 80gsm	8 - 72	-	-	
			Simili Paper 100gsm	8 - 64	-	-	
			Gloss Art Paper 80gsm , 100gsm	8 - 80	-	-	
			Gloss Art Paper 128gsm	8 - 72	-	-	
	Matte Art Paper 150gsm		Gloss Art Paper 150gsm	8 - 64	8 - 44	-	
		Matte Art Paper 100gsm	Matte Art Paper 100gsm	8 - 80	-	-	
		Matte Art Paper 130gsm		Simili Paper 80gsm	8 - 72	-	-
				Simili Paper 100gsm	8 - 64	-	-
			Matte Art Paper 100gsm	8 - 80	-	-	
	A6	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-	
				Simili Paper 80gsm	8 - 72	-	
				Simili Paper 100gsm	8 - 60	-	
				Matte Art Paper 100gsm	8 - 80	-	
	A5	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-	
				Simili Paper 80gsm	8 - 72	-	
				Simili Paper 100gsm	8 - 60	-	
				Matte Art Paper 100gsm	8 - 80	-	
	A4	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-	
				Simili Paper 80gsm	8 - 72	-	
				Simili Paper 100gsm	8 - 60	-	
			Matte Art Paper 100gsm	8 - 80	-		
B5	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-		
			Simili Paper 80gsm	8 - 72	-		
			Simili Paper 100gsm	8 - 60	-		
			Matte Art Paper 100gsm	8 - 80	-		
Gloss Art Card 230gsm (2 sides coated)	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-		
			Simili Paper 80gsm	8 - 68	-		
			Simili Paper 100gsm	8 - 60	-		
			Gloss Art Paper 80gsm , 100gsm	8 - 80	-		
			Gloss Art Paper 128gsm	8 - 68	-		
			Gloss Art Paper 150gsm	8 - 56	8 - 40		
			Matte Art Paper 100gsm	8 - 76	-		
			Matte Art Paper 130gsm	8 - 56	-		
Gloss Art Card 250gsm (2 sides coated)	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-		
			Simili Paper 80gsm	8 - 68	-		
			Simili Paper 100gsm	8 - 60	-		
			Gloss Art Paper 80gsm , 100gsm	8 - 80	-		
			Gloss Art Paper 128gsm	8 - 64	-		
			Gloss Art Paper 150gsm	8 - 52	8 - 40		
			Matte Art Paper 100gsm	8 - 72	-		
			Matte Art Paper 130gsm	8 - 56	-		
Gloss Art Card 230gsm (2 sides coated)	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-		
			Simili Paper 80gsm	8 - 68	-		
			Simili Paper 100gsm	8 - 60	-		
			Gloss Art Paper 80gsm , 100gsm	8 - 80	-		
			Gloss Art Paper 128gsm	8 - 64	-		
			Gloss Art Paper 150gsm	8 - 52	8 - 40		
Gloss Art Card 250gsm (2 sides coated)	Matte Art Paper 150gsm		Matte Art Paper 130gsm	8 - 60	-		
			Simili Paper 80gsm	8 - 68	-		
			Simili Paper 100gsm	8 - 60	-		
			Gloss Art Paper 80gsm , 100gsm	8 - 80	-		
			Gloss Art Paper 128gsm	8 - 64	-		
			Gloss Art Paper 150gsm	8 - 52	8 - 40		

**Important :**



1.The thicker the booklet, the more the inner pages will creep out (extend out of cover size) when folded. Hence, keep vital elements of the layout for the inner pages away from the edges as much as possible to avoid them being trimmed off.



2.Also, due to nature of center stitching, pages may not open flat, depending on the thickness, size and paper material of the booklet.\*



3.Booklet which are smaller and thicker may not close fully.\*

**\*Reject or refund claims regarding these are not applicable.**

**Size + Cover + Content + Pages = Your Booklet Combination**

\*Remark: Paper Type for cover page must be same or thicker than content page.